B25E Articulated Dump Truck

ENGINE Manufacturer Mercedes Benz

Model OM936LA

Configuration Inline 6, turbocharged and intercooled

Net Power 210 kW (281 hp) at 1 800 rpm in accordance with UN ECE R120

Gross Torque 1 200 Nm (885 lbft) @ 1 200 -1 600 rpm

Displacement 7,7 litres (469 cu.in)

Auxiliary Brake Compression brake

Fuel Tank Capacity 302 litres (79.78 US gal)

AdBlue[®] Tank Capacity 31 L (8.2 US gal)

Certification OM936LA meets EU Stage V / EPA Tier 4 Final emissions regulations.

TRANSMISSION Manufacturer Allison

Model 3500PR ORS

Configuration Fully automatic planetary transmission with integral retarder.

Layout Engine mounted

Gear Layout Constant meshing planetary gears, clutch operated

Gears 6 Forward, 1 Reverse

Clutch Type Hydraulically operated multi-disc

Control Type Electronic Torque Control Hydrodynamic with lock-up in all gears

TRANSFER CASE Manufacturer

Kessler Series W1400

Layout

Remote mounted Gear Layout Three in-line helical gears

Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.

AXLES Manufacturer Bell

Model

Differential High input limited slip differential with spiral bevel gears

Final Drive Outboard heavy duty planetary on all axles

BRAKING SYSTEM

Service Brake Dual circuit, full hydraulic actuation dry disc brakes with 8 calipers (4F, 2M, 2R).

Maximum brake force: 160,5 kN (36 081 lbf)

Park & Emergency Spring applied, air released driveline mounted disc

Maximum brake force: 195 kN (43 900 lbf)

Auxiliary Brake Jacobs Engine Brake[®]. Automatic, adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependant.

Total Retardation Power Continuous: 318 kW (426 hp) Maximum: 588 kW (788 hp) WHEELS Type Radial Earthmover

Tyre 23.5 R 25 (750/65 R 25 optional)

FRONT SUSPENSION Semi-independent, leading A-frame supported by hydropneumatic suspension struts.

Optional active dual springrate Comfort Ride suspension available, including height control.

REAR SUSPENSION Pivoting walking beams with laminated rubber suspension blocks.

Optional passive dual-springrate Comfort Ride walking beam available.

HYDRAULIC SYSTEM

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump Type Variable displacement load sensing piston

Flow 202 L/min (53 gal/min) Pressure

310 Bar (4 500 psi) Filter

5 microns

STEERING SYSTEM Double acting cylinders, with ground-driven emergency steering pump.

Lock to lock turns 4,1 Steering Angle 45° DUMPING SYSTEM Two double-acting, single stage, dump cylinders

Raise Time 12 s

Lowering Time 10 s

Tipping Angle 70° standard, or any lower angle programmable

PNEUMATIC SYSTEM

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System Pressure 8,1 Bar (117 psi)

ELECTRICAL SYSTEM Voltage 24 V

Battery Type Two AGM (Absorption Glass Mat) type

Battery Capacity 2 X 75 Ah

Alternator Rating 28V 80A

VEHICLE SPEEDS						
1st	7 km/h	4 mph				
2nd	15 km/h	9 mph				
3rd	23 km/h	14 mph				
4th	35 km/h	22 mph				
5th	47 km/h	29 mph				
6th	50 km/h	31 mph				
R	7 km/h	4 mph				

CAB

ROPS/FOPS certified 74 dBA internal sound pressure measured according to ISO 6396.

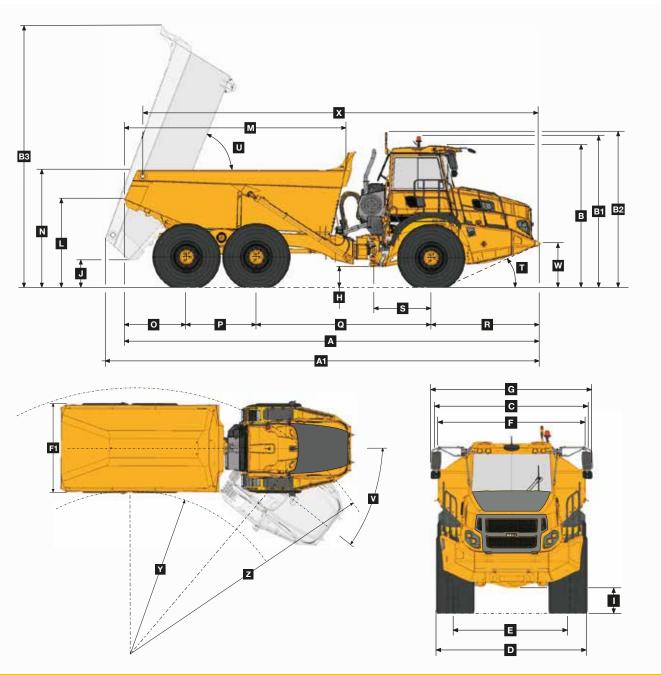
Load Capacity & Ground Pressure

OPERATI	NG WEIGHTS*	* GROUND PRESSURE		LOAD CAPACITY		OPTION WEIGHTS			
UNLADEN	kg (lb)	No sinkage/Toto (as recomn		Calculation method used by competition		BODY	m ³ (yd ³)		kg (lb)
Front	9 632 (21 235)	tyre manu				Struck Capacity	11,5 (15)	Bin liner	751 (1 656)
Middle	5 568 (12 275)	23.5 R 25	kPa (Psi)	23.5 R 25	kPa (Psi)	SAE 2:1 Capacity	15 (19,5)	Tailgate	735 (1 621)
Rear	5 528 (12 187)	Front	267 (38,7)	Front	131 (19)	SAE 1:1 Capacity	18 (23,5)	Wheelset 750/	65R25
Total	20 728 (45 697)	Mid/Rear	357 (51,8)	Mid/Rear	155 (22,5)	SAE 2:1 Capacity		(per vehicle) Add	642 (1 415)
LADEN						with Tailgate	15 (19,6)	EXTRA WHEELSET	
Front	12 372 (27 276)	750/65 R 25		750/65 R 25				23.5 R 25	
Middle	16 198 (35 710)	Front	229 (33,2)	Front	106 (15,4)	Rated Payload	24 000 kg	(per vehicle) Add	544 (1 199)
Rear	16 158 (35 622)	Mid/Rear	270 (39,1)	Mid/Rear	128 (18,6)		(52 911 lbs)	750/65R25	
Total	44 728 (98 608)							(per vehicle) Add	656 (1 446)

* including additional equipment (tailgate)

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Dimensions



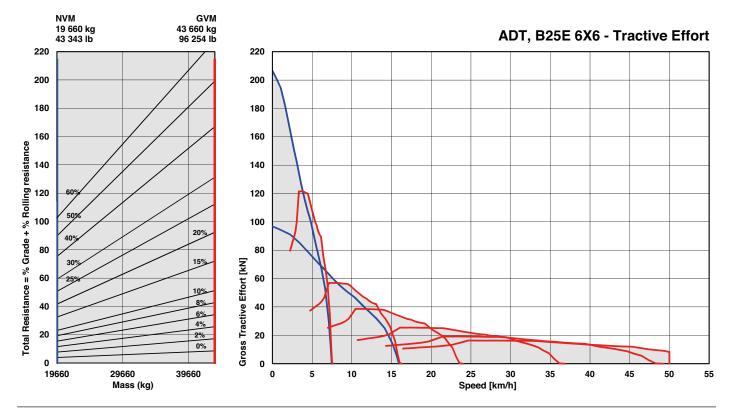
Machine Dimensions

А	Length - Transport Position	9 953 mm	(32 ft. 7 in.)	L	B
A1	Length - Bin Fully Tipped	10 395 mm	(34 ft. 1 in.)	М	В
В	Height - Transport Position	3 426 mm	(11 ft. 2 in.)	Ν	L
B1	Height - Rotating Beacon	3 661 mm	(12 ft.)	0	R
B2	Height - Load Light	3 747 mm	(12 ft. 3 in.)	Р	Ν
B3	Bin Height - Fully Tipped	6 307 mm	(20 ft. 8 in.)	Q	Ν
С	Width over Mudguards	2 985 mm	(9 ft. 9 in.)	R	F
D	Width over Tyres - 23.5R25	2 940 mm	(9 ft. 7 in.)	S	F
D1	Width over Tyres - 750/65 R25	2 998 mm	(9 ft. 10 in.)	Т	A
Е	Tyre Track Width - 23.5R25	2 356 mm	(7 ft. 8 in.)	U	Ν
E1	Tyre Track Width - 750/65 R25	2 260 mm	(7 ft. 4 in.)	V	Ν
F	Width over Bin	2 968 mm	(9 ft. 8 in.)	W	F
F1	Width over Tailgate	2 998 mm	(9 ft. 10 in.)	Х	Ν
G	Width over Mirrors - Operating Position	3 260 mm	(10 ft. 8 in.)	Y	h
Н	Ground Clearance - Artic	537 mm	(21.14 in.)	Y1	h
1	Ground Clearance - Front Axle	488 mm	(19.21 in.)	Ζ	C
J	Ground Clearance - Bin Fully Tipped	670 mm	(26.38 in.)	Z1	C
Κ	Ground Clearance - Under Run Bar	N/A			

L	Bin Lip Height - Transport Position	2 176 mm (7 ft. 1 in.)
М	Bin Length	5 294 mm (17 ft. 4 in.)
Ν	Load over Height	2 864 mm (9 ft. 4 in.)
0	Rear Axle Centre to Bin Rear	1 500 mm (4 ft. 11 in.)
Р	Mid Axle Centre to Rear Axle Centre	1 670 mm (5 ft. 5 in.)
Q	Mid Axle Centre to Front Axle Centre	4 181 mm (13 ft. 8 in.)
R	Front Axle Centre to Machine Front	2 602 mm (8 ft. 6 in.)
S	Front Axle Centre to Artic Centre	1 362 mm (4 ft. 5 in.)
Т	Approach Angle	25 °
U	Maximum Bin Tip Angle	70 °
V	Maximum Articulation Angle	45 °
W	Front Tie Down Height	1 075 mm (3 ft. 6 in.)
Х	Machine Lifting Centres	9 443 mm (30 ft. 11 in.)
Y	Inner Turning Circle Radius - 23.5R25	4 110 mm (13 ft. 5 in.)
Y1	Inner Turning Circle Radius - 750/65 R25	4 081 mm (13 ft. 4 in.)
Ζ	Outer Turning Circle Radius - 23.5R25	8 000 mm (26 ft. 2 in.)
Z1	Outer Turning Circle Radius - 750/65 R25	8 029 mm (26 ft. 4 in.)

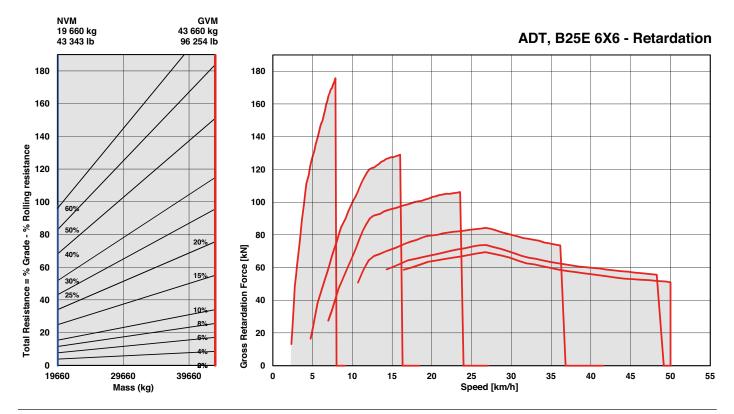
Gradeability/Rimpull

- 1. Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- 3. Read down from this point to determine maximum speed attained at that tractive resistance.



Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- 2. From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- 3. Read down from this point to determine maximum speed.



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	ENGINE			CAB (continued)
• •	Jacobs Engine Brake®	•		12-volt power outlet
• •	Dual element air cleaner with dust ejector valve	•		Cab utility bin (removable)
	Precleaner with automatic dust scavenging	•		Cup holder
• •	Water separator	•		Cooled/heated lunch box
	Serpentine drive belt with automatic tensioner			Electric adjustable and heated mirrors
• •	Provision for fast fill			Deluxe 10" colour LCD:
				Speedometer / Fuel gauge /
	COOLING			Transmission oil temperature gauge /
	Crankshaft mounted electronically controlled			Engine coolant temperature gauge /
	viscous fan drive			LED function/warning indicators and audible
	Fan guard			alarm / Transmission gear selection /
				Tachometer / Battery voltage / Hour meter /
	PNEUMATIC SYSTEM			Odometer / Fuel consumption / Tip counter /
• •	Engine-mounted compressor			Trip timer / Trip distance / Metric/English units /
	Air drier with heater			Service codes/diagnostics
	Integral unloader valve	•		Backlit sealed switch module functions with:
				Wiper control / Lights / Heated mirrors /
	ELECTRICAL SYSTEM			Retarding aggressiveness / Transfer case
• •	Battery disconnect			differential lock / Transmission gear hold /
	Drive lights			Dump-body tip limit / Automatic dump-body
	Air Horn			tip settings / Airconditioner/ Heater controls /
	Reverse alarm			Preselected Speed Control
	White Noise reverse alarm			
	Rotating Beacon			DUMP BODY
• •	Pitch Roll Sensor	•		Dump body mechanical locks (x2). Partially up
	LED reverse lights			and fully up
	LED Artic reverse light		. 🔺 🗌	Body liner
	Halogen Artic reverse light		. 🔺 🗌	Tailgate
			. 🔺 🗌	Body heater
	STEERING SYSTEM		. 🔺 🗌	Less dump body and cylinders
• •	Bi-directional ground-driven secondary steering			
	pump			OTHER
		•	•	Automatic Traction Control (ATC)
	CAB			Wet disc brakes B30E
	ROPS/FOPS certification	•		Dry disc brakes B25E
	Tilt cab	•	•	23.5R25 Radial Earthmover tyres
	Gas strut-supported door			750/65R25 Radial Earthmover tyres
	I-Tip programmable dump-body tip settings	•	•	Remote grease banks
\bullet \bullet	HVAC Climate control system			Automatic greasing
\bullet \bullet	AM/FM radio/CD player	•	•	Onboard Weighing
• •	Rear window guard			Load lights: stack
• •	Wiper/washer with intermittent control			Comfort ride suspension (Front)
• •	Tilt and telescoping steering wheel			Comfort ride suspension (Rear)
• •	Centre-mount air-suspension seat			Reverse camera
	LED work lights			Hand rails
• •	Halogen work lights	•		Cab peak
	Rotating beacon: seat belt installation			High pressure hydraulic filter
	Remote engine and machine isolation			Fuel heater
• •	Remote battery jump start	•		Belly cover
• •	Retractable 3 point seat belt			Cross member cover
• •	Heated seat			Remote transmission filters
• •	Foldaway trainer seat with retractable seat belt	•		Electronic Bonnet opening
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All dimensions are shown in millimetres, unless otherwise stated between brackets. Under our policy of continuous improvement, we reserve the right to change technical data and design without prior notice. Photographs featured in this brochure may include optional equipment. Blu@dvantage™ is a trademark of Bell Equipment Co. (PTY) Ltd AdBlue® is a registered trademark of VDA.

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