# 225F Forklift F-series

#### ENGINE & ANCILLARIES Yanmar TNV98

Configuration 4 cylinder

Aspiration Naturally aspirated

Emission Level Tier II

Governed Power 45 kW

Governed Speed 2 200 rpm

Displacement 3 319 cc

Fuel Filter Type In-line water separator with separate spin on fuel filter.

Fuel Filter 5 µm

Coolant Capacity (Engine only) 4 litres

Radiator

Easy access and easy to clean. Agricultural spec fine dust tolerant - wide fin spacing.

**Fuel Tank** 

Secure, lockable ground level filling. Integrated into lower section of the frame to keep a low centre of gravity.

Fuel Tank Capacity 100 litres Air Cleaner Type Radial Seal 2-stage primary and

secondary filters , both fed by a self cleaning pre-cleaner. The system has a dash mounted restriction indicator.

HYDRAULIC SYSTEM Hydrostatic Drive System Servo controlled Variable displacement closed loop system.

Wheel Drive System Robust, proven Bell planetery hub driven by high displacement radial piston motor with fail to safe spring applied hydraulically released multidisc wet brake.

Wheel Drive Make & Model Bell #24P

Service Brake Hydrostatic braking through the closed loop system.

Hydraulic Implement Pump 1 Maximum Flow at Engine Rated Speed 60,9 I/min

Hydraulic Implement Pump 1 Maximum Intermittent Pressure 241 bor

Hydraulic Implement Pump 1 Use

Mast lift & lower

Hydraulic Implement Pump 2 Maximum Flow at Engine Rated Speed 39,4 I/min

Hydraulic Implement Pump 2 Maximum Intermittent Pressure 280 bor Hydraulic Implement Pump 2 Maximum Continuous Pressure 250 bar

Hydraulic Implement Pump 2 Use

Attachment - Mast tilt

Tank Integrated within the tubular frame

Tank Capacity 140 litres

Tank Breather Remote to filler cap, 3 micron rating, 0.75 bar pressure.

Hydraulic Cooler Air Fin Spacing Easy to clean wide fin spacing.

### ELECTRICAL

System 12 volt system with a single maintenance free battery mounted in the rear of the machine above the tail wheel.

Alternator Output 12 v 80 Amp

Starter Motor Rating 12 v 3,0 kW

Fuse Box Blade fuses located inside the cabin in the instrumentation box.

Battery Maintenance free gel filled battery 100 Amp Hour rating.

Battery Isolator Single pole type with lock out mounted onto the right hand side of the frame. Work Lights

8 lights in total. 4 Facing forwards, 2 facing rearwards, 1 facing side ways on each side of the frame.

Strobe Light Mounted on the rear of frame

Interior lights LED mounted inside the cab and inside the engine bay.

ESTIMATED OPERATING WEIGHTS WITH STANDARD OPTIONS			
Unladen			
Front:	4 567 kg		
Rear:	2 211 kg		
Total:	6 778 kg		
Laden			
Front:	9 814 kg		
Rear:	464 kg		
Total:	10 278 kg		

Working Load Limit 3 500 kg

FORKS Carriage 1,2 m wide 2,5 m wide (option)

Note: Tyre sizes indicated represent available tyres at printing. Please ensure your choice is available at time of ordering.

- 3.5 ton capacity
- Lowest cost per tonne solutions
  - Low fuel consumption
    - Low maintenance
- Designed for rough terrain operations

• Where agility and productivity are requirements

िनप

## **Dimensions**





### TRANSPORT POSITION



### **MACHINE DIMENSIONS**

А	Length-Transport Position - Standard Carriage		5 739 mm
А	Length-Transport Position - Wide Carriage		5 789 mm
В	Height - Mast - Transport Position		2 569 mm
B1	Height - Exhaust - Transport Position		2 563 mm
С	Front Axle Centre to Tailwheel Axle Centre		2 998 mm
C1	Front Axle Centre to Tailwheel Axle Centre		2 577 mm
D	Ground Clearance - Mast		231 mm
Е	Front Tyre 17.5 x 25 - Free Radius (Free Diameter)	(1 348)	674 mm
F	Tailwheel: 400 x 15.5 - Free Radius (Free Diameter)	(864)	432 mm
G	Reach-Standard Carriage		1 643 mm

	Reach - Wide Carriage	1 693 mm
Н	Track Width - Front: 17.5 x 25	2 249 mm
1	Inside Tyre Width - Front: 17.5 x 25	1 787 mm
J	Width over Tyres - Front: 17.5 x 25	2 711 mm
Κ	Tyre Width - Tailwheel: 400 x 15.5	385 mm
L	Height - Fork Tines @ Maximum Reach	3 342 mm
L1	Height - Mast @ Maximum Reach	4 238 mm
М	Maximum Forward Tilt Angle	10°
Ν	Maximum Rearward Tilt Angle	7.5°
0	Front Axle Centre to Tailwheel Pivot Centre	2 788 mm

NOTE: All dimensions are Unladen values based on the Standard Wheelsets U.O.N