

E-series

6x6

Articulated Dump Trucks

B25E | B30E • PIN3

Stage V/Tier 4F Certified



BELL

E is for evolution

Your business is our business. Bell Articulated Dump Trucks haul more, for longer at the lowest cost-per-ton to deliver more on your profit margins.

As a global leader in Articulated Dump Trucks, Bell Equipment brings you the world class E-series range. The evolutionary E-series is packed with class leading features that deliver production boosting payloads, lower daily operating costs, superior ride quality and uncompromised safety standards.

Bell E-series ADTs will give your business the competitive edge you need.

- Extensive use of high-strength, lightweight materials give these trucks the best payload-to-mass ratios and hauling efficiencies in each class.

- With their oscillating frame and high-floatation tires, Bell trucks won't leave you stuck on muddy, rutted or hilly terrain.

- The redesigned sound-suppressed cab features fatigue-beating controls, advanced diagnostic monitor and a sealed-switch module for convenient, fingertip operation of numerous functions.

- Fuel-efficient emission-certified engines deliver clean power without compromise in all conditions. Leading-edge emissions technology ensures rapid engine response and dependable cold-start performance.



The E-series range takes ADT functionality to new industry standards, with customer-focused enhancements and the highest level of automated machine protection available.

Through substantial investments in Research and Development and employing industry leading technology, advancements in the key areas of performance and fuel efficiency – help you to move more material at lower operating costs and environmental impact.

Specifications	B25E	B30E
Maximum net power	210 kW (281 hp)	260 kW (348 hp)
Operating mass		
Empty	19,186 kg (42,298 lb)	21,155 kg (46,639 lb)
Loaded	43,186 kg (95,209 lb)	49,155 kg (108,368 lb)
Rated payload	24,000 kg (52,911 lb)	28,000 kg (61,729 lb)
2:1 heaped capacity	15 m ³ (19.6 yd ³)	17.5 m ³ (22.9 yd ³)



Building on pedigree

Building on from the proven D-series platform, Bell Equipment's evolutionary approach to design delivers optimized power-to-weight ratio and legendary fuel efficiency.

- Limited-slip differentials and electronically controlled automatic Inter-axle Differential Lock (IDL) provide Automatic Traction Control (ATC) in poor underfoot conditions.

- The best-in-class payload-to-empty weight ratio means that more of your fuel cost is spent moving the material, not running the machine, decreasing your cost per ton.

- An industry leading, fully automatic six-speed planetary transmission with torque converter lock-up maximizes fuel efficiency.

- Automatic retardation slows the truck when the operator backs off the accelerator pedal for more confidence on steep grades and enhanced brake life.

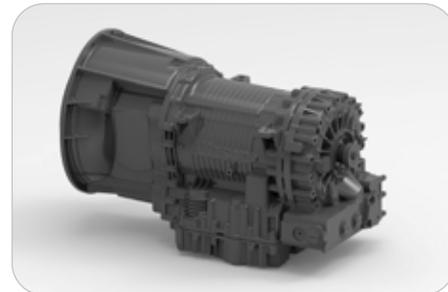
- Improved payloads, faster haul cycles and industry leading fuel economy all help you move more material at a lower-cost-per-ton than your competitors.

- High-travel suspension keeps all tires in constant contact with the ground, for optimum traction.

- Electronic common rail fuel system provides high injection pressures even at low engine speed for improved cold-starting ability, low-speed response and reduced emissions.

- The short front end provides the best approach angle that allows these ADTs to attack steep terrain.

- With a high oscillating frame joint, articulated steering, and high-floatation tires, these hard working haulers won't let wet weather or steep grades dampen your plans.



Planetary powershift transmission optimizes shift points to match conditions and vehicle weight while protecting the transmission from operator error and abuse. Allison FuelSense® calibration optimizes production and fuel burn.



The transfer case inter-axle differential delivers equal torque to each axle when traction is favorable. When conditions deteriorate, the diff-lock automatically engages to deliver torque to the tires that can best use it.



High-strength steel and widely spaced taper roller bearings in the articulation area enhance long-term durability.



A tailgate is available as an option for better material retention. The tailgate opens as the bin is raised for dumping. Spring steel straps maintain positive seal throughout the haul, ensuring minimal material is lost.

Our innovative front and rear comfort ride suspension options are offered to even further enhance ride quality and ensure minimal whole body vibration exposure.

Productivity increases through reduced cycle times, and reduced haul road maintenance are even further benefits of these extremely successful systems. Experienced ADT operators who have driven trucks installed with these systems have come away amazed by the comfort of the machine, as well as the confidence that the adaptive front suspension engenders.



Uncompromised durability

Built smarter, to work harder. Bell ADTs offer optimized machine weights so you spend more time and money moving material and not running the machine.

With decades of ADT experience, the Bell E-series articulated hauler is designed and manufactured using purpose built, reliable Bell components best suited for the toughest of conditions. The central oscillation joint, high suspension travel on all axles, and balanced weight distribution provide the agility and ability to navigate hostile terrain.



The high-strength steel chassis delivers strength and rigidity without excess weight.



For comfortable productivity, the A-frame suspension system coupled with hydropneumatic suspension struts reduce the lateral vibration often experienced with off-road conditions. A superior suspension seat provides additional isolation for the operator.



Rough terrain demands tough suspensions. Heavy-duty components absorb shocks and come back for more. You get best-in-class suspension travel and ground clearance, too.

- Dual circuit hydraulically actuated dry-disc brakes on the B25E deliver consistent “on-the-mark” braking, even in cold weather. Simplified design makes them easy to maintain.

- Fully enclosed, dual circuit wet disc brakes on the B30E offer superior braking performance and extended service life essential for wet and muddy conditions. Oil-immersed wet-disc brakes are virtually maintenance-free.

- Viscous electronically controlled direct-drive engine fans provide cooling for the best efficiency.

- Class leading engine braking coupled with automated transmission retardation, provides superior braking power.



Other uptime-boosting features include world class on-board diagnostics with live stream functionality, solid-state sealed switches and satellite fleet management system.

High-strength welded-alloy steel chassis and reinforced articulation joints, offer superior strength and durability with optimized weight for class leading power-to-weight ratio. Lower machine mass reduces powertrain and structural stress.

Run leaner and cleaner

A combination of an optimally tuned engine and weight optimized complete machine package ensure that Bell ADTs have a minimal carbon footprint.

SCR uses AdBlue®/DEF which

- is non-toxic, odorless, low cost and simple to refill.
- is injected into the flow of the exhaust gases and reacts with the NOx gases in the catalytic converter to form harmless nitrogen and water.
- is consumed at approximately 3-5% of your fuel usage.

EGR

- recirculates burnt exhaust gas back into the combustion chamber, lowering combustion temperatures and NOx production.

DPF

- Our DPF technology has been used in Mercedes-Benz road trucks for over 10 years.
- Regeneration is done during normal operation as much as possible.
- In light applications stationary active regeneration may be necessary.



- Reduced emissions
- Improved engine efficiency
- Lower fuel consumption
- Improved power
- Improved torque
- Improved engine response





- Stage V/Tier 4F emissions control coupled with the lowest fuel burn ensures the lowest environmental impact.

Our E-series truck platform easily accommodates current engine and related emissions control technology and reflects our strategy of continuous improvement.

Bell Equipment's evolutionary E-series runs SCR-technology (Selective Catalytic Reduction) in combination with EGR and a diesel particulate filter (DPF) to give an industry leading standard in fuel-efficient emission control, designed specifically for the off-highway market to be compliant to Stage V. Engine power and fuel consumption have been further optimized through event dependent software that controls retardation, cooling and charging of accumulators.

Operate with ease

Using the latest in automotive technology and state-of-the-art tooling, the E-series takes operator experience to new heights.

Climb into the cab of a Bell ADT and you will feel right at home. Its quiet, spacious interior, ergonomically positioned operator station and climate-controlled cabin is loaded with productivity boosting comfort and convenience features that minimize operator fatigue and enhance the operator's experience.

Modern flowing lines, in keeping with current styling trends on road vehicles, offer unsurpassed levels of visibility.

From the state-of-the-art 10" full color screen, automotive mouse interface and sealed switch module with centrally located sealed display unit to air suspension seat, tilt/telescoping steering wheel and optional CD player with high-output speakers, the E-series provides everything your operators need to perform at their best.

- The standard sound-suppression package significantly reduces noise levels and operator fatigue.
- The adaptive transmission control adjusts clutch engagement to ensure smooth, consistent shifts throughout the life of the truck.
- A fully adjustable air-suspension seat with variable damping, auto height adjust according to operator weight, pneumatic lumbar support and multipoint harness for class-leading comfort and safety.

- A purpose designed HVAC climate-control system with automotive-style louvers keeps the glass clear and the cab comfortable.
- New machine styling and cabin design improvements, which include full glass access door and high visibility mirror package, provide exceptional all-round visibility.
- You won't find retarder pedals or levers in a Bell truck. Retarder aggressiveness is simply set on the switch pad. Everything else is automatic.



Easy-to-understand instruments and intuitive controls wrap around the operator so they're easier to view and operate.



A user friendly 10" color monitor offers vital operating information, safety warnings, detailed diagnostic readings and dump body function settings.



An automotive controller provides menu navigation on the color monitor to extract information on machine operation and adjustment of machine settings.



Convenient sealed switch module provides fingertip control of numerous productivity enhancing functions including: **Keyless Start, I-Tip, Dump Body Upper Limit, Soft Stop/Hard Stop Selection, Retarder Aggressiveness and Speed Control.**



Safety, our business too

By listening to users and delivering on expectations in an ever changing workplace, we provide a truck that leads in application safety with numerous groundbreaking innovations.

Independent features such as Keyless Start, Hill Assist, Bin Tip Prevention, Auto Park Application (APA), Standard Turbo Spin Protection and On-Board Weighing (OBW) are still standard on the E-series.

For improved safety and productivity, the E-series has an electronically controlled automatic Inter-axle Differential Lock (IDL) giving the vehicle full Automatic Traction Control (ATC).

- Full handrails (to ISO 2876) can be installed to offer improved safety when performing engine checks.

- The park brake automatically applies when neutral is selected and it is not possible to engage neutral at speed. Torque dependent park brake release (Hill Assist) ensures no roll back on slopes.

- All trucks can be set up to automatically sound the horn when starting or switching between forward and reverse.

- Best-in-class retarder and engine braking automatically applies when the operator lifts his foot off the accelerator. Retarder aggressiveness can be simply adjusted on the sealed switch module ensuring maximum descent control for all conditions.

- Multiple geofencing in challenging site conditions ensures safe machine operation, such as downhill speed control, geofence speed limits and bin restrictions.



Our quiet operator cabins are ROPS/ FOPS certified with an air suspension operator seat. The trainer seat has a retractable lap belt while the operator seat has a standard 3 point seat belt. Both have automatically locking retractors.



An optional integrated reverse camera and high visibility mirrors ensure superior all round visibility.



Keyless start, driver identity and access codes ensure no unauthorized operation of your equipment.



The exclusive on-board weighing presents the operator with real time information on the payload while the machine is being loaded. A 'speed restriction' mode can also be activated if the machine is significantly overloaded.



The incorporation of a pitch and roll sensor in the vehicle prevents bin operation if the truck is in an unsafe position.



Both operator or site selectable maximum speed control allows the vehicle to automatically decelerate and apply the retarder to prevent onsite speeding.



Maximize your uptime

The E-series is loaded with features that make it as easy to maintain as it is to operate. Spend less time and expense getting ready for work and more time getting work done.

Easy-to-reach dipsticks, see-through reservoirs, sight gauges and grouped service points make quick work of the daily routine. Quick-change filters, extended engine and hydraulic oil-service intervals lower daily operating costs and provide superior machine uptime.

An industry leading 10" color monitor offers on-board machine diagnostics as well as automated daily service functionality, this coupled with diagnostic test ports help you troubleshoot and make informed maintenance decisions on site.



If something goes wrong, the diagnostic monitor provides service codes and supporting info to help diagnose the problem.



The cab can be tilted in minutes without special tools, for convenient service access to drivetrain components.



An in-cab load center simplifies fuse replacement. Fewer relays, connectors and harnesses mean higher reliability.



We offer a remote transmission filter replacement option. They make transmission filter replacement a fast and clean task.



See-through fluid reservoirs and sight gauges let you check fluid levels at a glance.



Easily accessible test ports allow technicians to troubleshoot problems more quickly.



The centralized lube bank places difficult-to-reach grease points within reach.



The convenient and easy to understand RSG decal details daily checks and actions (eg: greasing).

- Automated daily service checks can be done with ease and comfort from inside the operator station using the 10" color LCD monitor and sealed display controller.

- The load-sensing hydraulic system was designed with simplicity in mind, while maintaining efficiency. Fewer components for improved reliability and serviceability.

- Extended engine transmission and hydraulic oil-change for increased uptime and lower operating cost.

- Available environmental drains allow quick, no-spill changes.

- Your Bell Service Center has the parts and backup you need to stay productive and offers a wide variety of preventative maintenance and support programs to help you control costs.

Welcome to the ...

BELL Family

“Power up and plug in to our end-to-end customer solutions!”

START

Through our living motto **‘Strong Reliable Machines, Strong Reliable Support’**, we offer both exceptional equipment and aftermarket support products because we want your Bell ownership experience to be a happy one.



SETTING YOU UP FOR SUCCESS



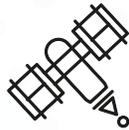
TRAINING



PROTECTING YOUR ASSETS



LUBECHECK



MAINTENANCE CONTRACT



EXTENDED WARRANTY



FLEETM@TIC®



KEEPING YOUR MACHINE RUNNING

LUBRICANTS

PARTS

SERVICE KITS

TECHNICAL SUPPORT

SPECIAL TOOLS

BELL OUTLETS



REMAN COMPONENTS



PRE-OWNED EQUIPMENT

GIVING YOU EXTRA VALUE, LONGER LIFE



SUPPORTING YOU EVERY STEP OF YOUR BELL OWNERSHIP EXPERIENCE



Cutting edge technology, helping you run your fleet smarter. Providing accurate, up-to-date operational data, production data and diagnostic data.

The key to a productive and profitable fleet, lies in the ability to monitor and manage your machines and operators efficiently. Machine operational data is processed and compiled into useful production and performance statistics, accessible via the Bell Fleetm@tic® website. These reports are also automated and emailed directly to you. The two monitoring packages that we have available, are:

- **The Classic Package** supplies you with excellent information for you to have a very good understanding of how your machine is operating for each working shift. This package comes standard with the machine for 5 years.
- **The Premium Package** is focused on customers who need to have extremely detailed information of the machine's operation. For this package we offer similar information to that of the Classic Package but for each individual laden - unladen cycle. In addition, live tracking is available on the Fleetm@tic® website on a per minute basis.

Fleetm@tic®:

- Maximize productivity
- Generate machine utilization reports
- Identify operator training requirements
- Pro-active maintenance planning
- Implement safety features
- Receive machine fault codes as well as suggested trouble shooting procedures
- Protect investments
- Receive real time geospatial data



B25E Articulated Dump Truck

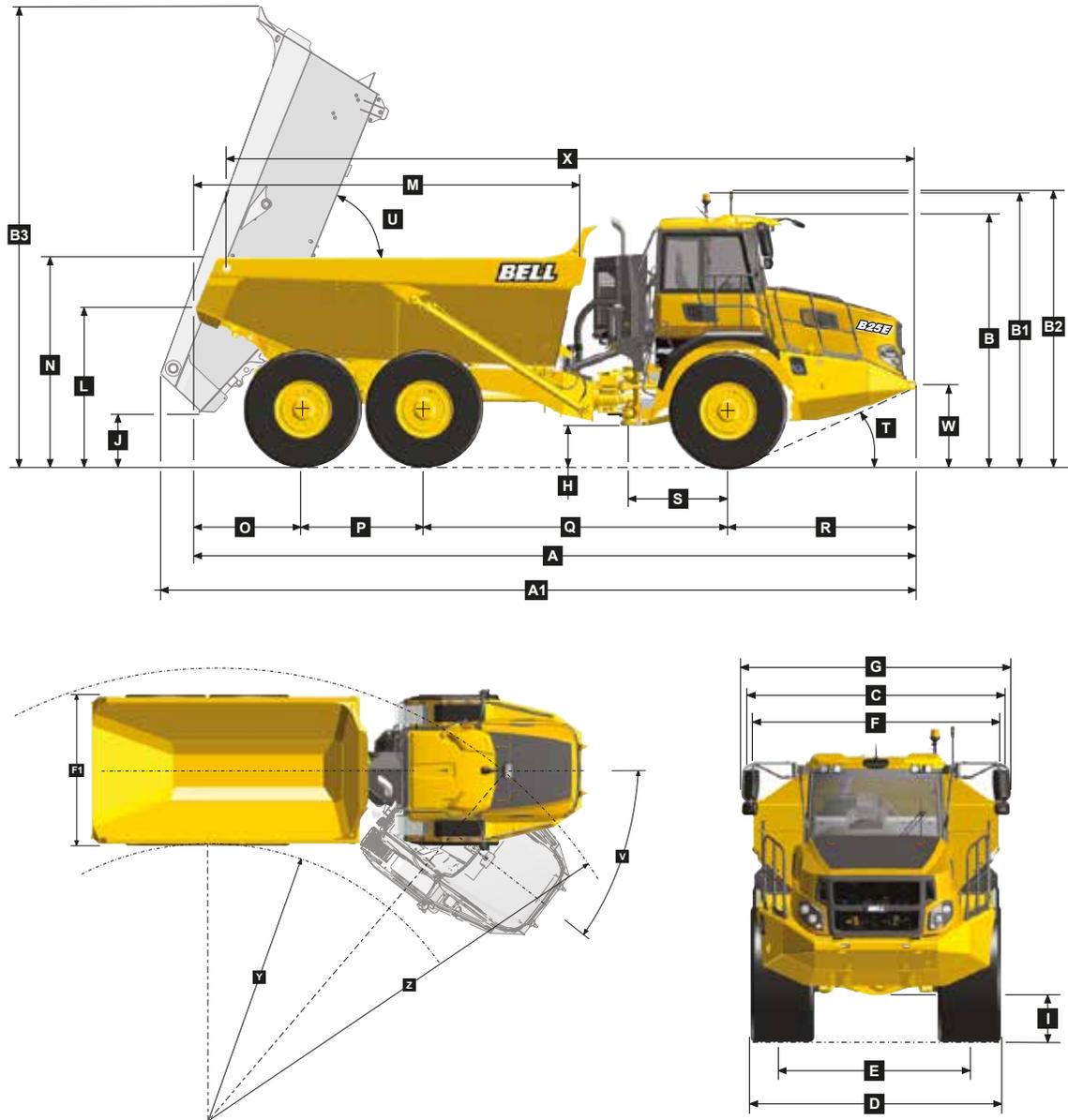


<p>ENGINE Manufacturer Mercedes Benz</p> <p>Model OM936LA</p> <p>Configuration Inline 6, turbocharged and intercooled</p> <p>Maximum Net Power 281 hp (210 kW) at 1,800 rpm in accordance with UN ECE R120</p> <p>Gross Torque 885 lbf (1,200 Nm) @ 1,200 -1,600 rpm</p> <p>Displacement 469 cu.in (7.7 liters)</p> <p>Auxiliary Brake Compression brake</p> <p>Fuel Tank Capacity 79.78 US gal (302 liters)</p> <p>AdBlue® Tank Capacity 8.2 US gal (31 L)</p> <p>Certification OM936LA meets EPA Tier 4 Final/ Stage V emissions regulations</p>	<p>Torque Control Hydrodynamic with lock-up in all gears</p> <p>TRANSFER CASE Manufacturer Kessler</p> <p>Series W1400</p> <p>Layout Remote mounted</p> <p>Gear Layout Three in-line helical gears</p> <p>Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.</p> <p>AXLES Manufacturer Bell</p> <p>Model 15T</p> <p>Differential High input limited slip differential with spiral bevel gears</p> <p>Final Drive Outboard heavy duty planetary on all axles</p> <p>BRAKING SYSTEM Service Brake Dual circuit, full hydraulic actuation dry disc brakes with 8 calipers (4F, 2M, 2R)</p> <p>Maximum brake force: 36,081 lbf (160.5kN)</p> <p>Park & Emergency Spring applied, air released driveline mounted disc</p> <p>Maximum brake force: 43,900 lbf (195 kN)</p> <p>Auxiliary Brake Jacobs Engine Brake®. Automatic, adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependent.</p>	<p>Total Retardation Power Continuous: 426 hp (318 kW) Maximum: 788 hp (588 kW)</p> <p>WHEELS Type Radial Earthmover</p> <p>Tire 23.5 R 25 (750/65 R 25 optional)</p> <p>FRONT SUSPENSION Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.</p> <p>Active dual springrate Comfort Ride suspension, including height control.</p> <p>REAR SUSPENSION Pivoting walking beams with laminated rubber suspension blocks.</p> <p>Optional passive dual-springrate Comfort Ride walking beam available.</p> <p>HYDRAULIC SYSTEM Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.</p> <p>Pump Type Variable displacement load sensing piston</p> <p>Flow 53 gal/min (202 L/min)</p> <p>Pressure 4,500 psi (310 Bar)</p> <p>Filter 5 microns</p> <p>STEERING SYSTEM Double acting cylinders, with ground-driven emergency steering pump</p> <p>Lock to lock turns 4.1</p>	<p>Steering Angle 45°</p> <p>DUMPING SYSTEM Two double-acting, single stage, dump cylinders</p> <p>Raise Time 12 s</p> <p>Lowering Time 10 s</p> <p>Tipping Angle 70° standard, or any lower angle programmable</p> <p>PNEUMATIC SYSTEM Air drier with heater and integral unloader valve, serving park brake and auxiliary functions</p> <p>System Pressure 117 psi (8.1 Bar)</p> <p>ELECTRICAL SYSTEM Voltage 24 V</p> <p>Battery Type Two AGM (Absorption Glass Mat) type</p> <p>Battery Capacity 2 X 75 Ah</p> <p>Alternator Rating 28V 80A</p> <p>VEHICLE SPEEDS</p> <table border="0"> <tr> <td>1st</td> <td>4 mph</td> <td>7 km/h</td> </tr> <tr> <td>2nd</td> <td>9 mph</td> <td>15 km/h</td> </tr> <tr> <td>3rd</td> <td>14 mph</td> <td>23 km/h</td> </tr> <tr> <td>4th</td> <td>22 mph</td> <td>35 km/h</td> </tr> <tr> <td>5th</td> <td>29 mph</td> <td>47 km/h</td> </tr> <tr> <td>6th</td> <td>31 mph</td> <td>50 km/h</td> </tr> <tr> <td>R</td> <td>4 mph</td> <td>7 km/h</td> </tr> </table> <p>CAB ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396</p>	1st	4 mph	7 km/h	2nd	9 mph	15 km/h	3rd	14 mph	23 km/h	4th	22 mph	35 km/h	5th	29 mph	47 km/h	6th	31 mph	50 km/h	R	4 mph	7 km/h
1st	4 mph	7 km/h																						
2nd	9 mph	15 km/h																						
3rd	14 mph	23 km/h																						
4th	22 mph	35 km/h																						
5th	29 mph	47 km/h																						
6th	31 mph	50 km/h																						
R	4 mph	7 km/h																						
<p>TRANSMISSION Manufacturer Allison</p> <p>Model 3500PR ORS</p> <p>Configuration Fully automatic planetary transmission with integral retarder</p> <p>Layout Engine mounted</p> <p>Gear Layout Constant meshing planetary gears, clutch operated</p> <p>Gears 6 Forward, 1 Reverse</p> <p>Clutch Type Hydraulically operated multi-disc</p> <p>Control Type Electronic</p>																								

Load Capacity & Ground Pressure

OPERATING WEIGHTS		GROUND PRESSURE				LOAD CAPACITY		OPTION WEIGHTS	
UNLADEN	kg (lb)	LADEN		Calculation method used by competition		BODY	m³ (yd³)	kg (lb)	
Front	9,832 (21,676)	No sinkage/Total Contact Area (as recommended by tyre manufacturer)				Struck Capacity	11.5 (15)	Bin liner	751 (1 656)
Middle	4,697 (10,355)					SAE 2:1 Capacity	15 (19.6)	Tailgate	735 (1 621)
Rear	4,657 (10,267)	23.5 R 25	kPa (Psi)	23.5 R 25	kPa (Psi)	SAE 1:1 Capacity	18 (23.5)	Wheelset 750/65R25	
Total	19,186 (42,298)	Front	267 (38.7)	Front	131 (19)	SAE 2:1 Capacity	15.5 (20.3)	(per vehicle) Add 642 (1 415)	
LADEN		Mid/ Rear	357 (51.8)	Mid/ Rear	155 (22.5)	with Tailgate		EXTRA WHEELSET	
Front	12,572 (27,717)					Rated Payload	24,000 kg (52,911 lbs)	23.5 R 25	
Middle	15,327 (33,790)	750/65 R25		750/65 R25				(per vehicle) Add 544 (1 199)	
Rear	15,287 (33,702)	Front	229 (33.2)	Front	106 (15.4)			750/65R25	
Total	43,186 (95,209)	Mid/ Rear	270 (39.1)	Mid/ Rear	128 (18.6)			(per vehicle) Add 656 (1 446)	

Dimensions

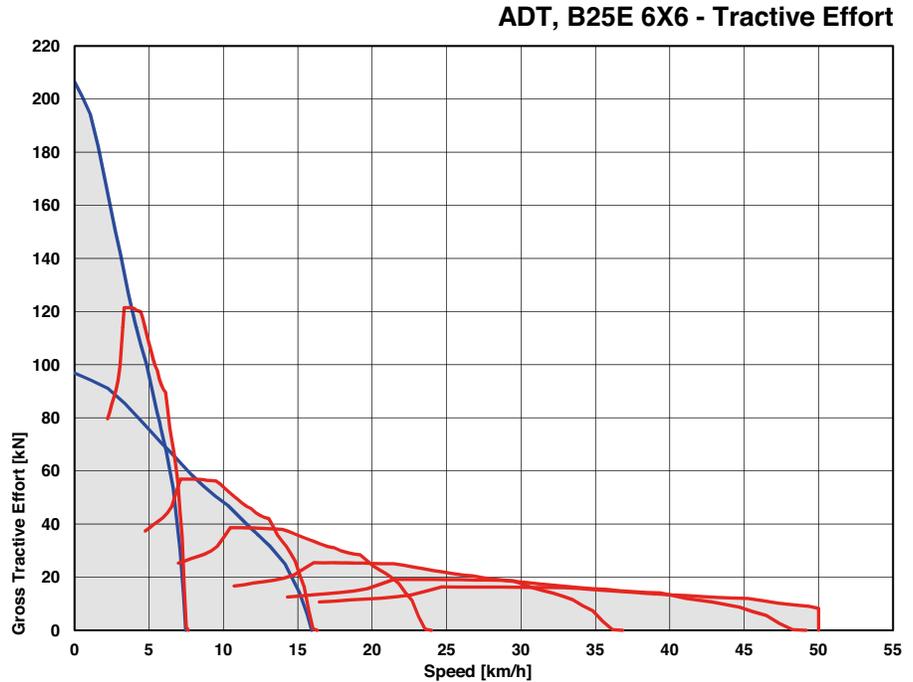
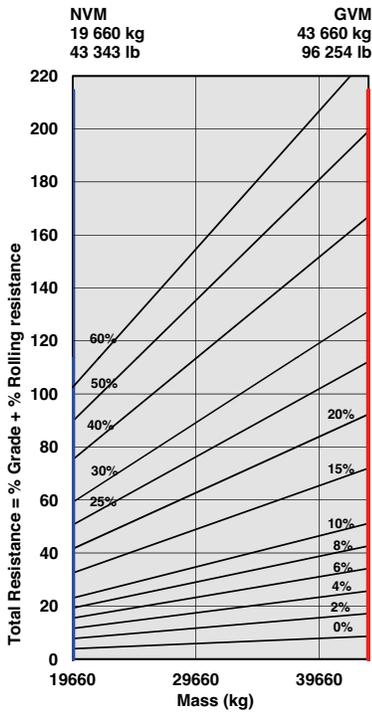


Machine Dimensions

A	Length - Transport Position w/o Tailgate	9 953 mm (32 ft. 7 in.)	L	Bin Lip Height - Transport Position	2 176 mm (7 ft. 1 in.)
A	Length - Transport Position with Tailgate	10 035 mm (32 ft. 11 in.)	M	Bin Length	5 272 mm (17 ft. 3 in.)
A1	Length - Bin Fully Tipped	10 311 mm (33 ft. 9 in.)	N	Load over Height	2 755 mm (9 ft.)
B	Height - Transport Position S5	3 426 mm (11 ft. 2 in.)	O	Rear Axle Centre to Bin Rear	1 500 mm (4 ft. 11 in.)
B	Height - Transport Position S2	3 500 mm (11 ft. 6 in.)	P	Mid Axle Centre to Rear Axle Centre	1 670 mm (5 ft. 5 in.)
B1	Height - Rotating Beacon	3 723 mm (12 ft. 3 in.)	Q	Mid Axle Centre to Front Axle Centre	4 181 mm (13 ft. 8 in.)
B2	Height - Load Light	3 748 mm (12 ft. 4 in.)	R	Front Axle Centre to Machine Front	2 602 mm (8 ft. 6 in.)
B3	Bin Height - Fully Tipped	6 258 mm (20 ft. 6 in.)	S	Front Axle Centre to Artic Centre	1 362 mm (4 ft. 5 in.)
C	Width over Mudguards	2 985 mm (9 ft. 9 in.)	T	Approach Angle	25 °
D	Width over Tyres - 23.5R25	2 940 mm (9 ft. 7 in.)	U	Maximum Bin Tip Angle	70 °
F	Width over Bin	2 700 mm (8 ft. 10 in.)	V	Maximum Articulation Angle	45 °
F1	Width over Tailgate	2 998 mm (9 ft. 10 in.)	W	Front Tie Down Height	1 075 mm (3 ft. 6 in.)
G	Width over Mirrors - Operating Position	3 260 mm (10 ft. 8 in.)	X	Machine Lifting Centres	9 477 mm (31 ft. 1 in.)
H	Ground Clearance - Artic	537 mm (21.14 in.)	Y	Inner Turning Circle Radius - 23.5R25	4 110 mm (13 ft. 5 in.)
I	Ground Clearance - Front Axle	488 mm (19.21 in.)	Z	Outer Turning Circle Radius - 23.5R25	8 000 mm (26 ft. 2 in.)
J	Ground Clearance - Bin Fully Tipped	675 mm (26.57 in.)			

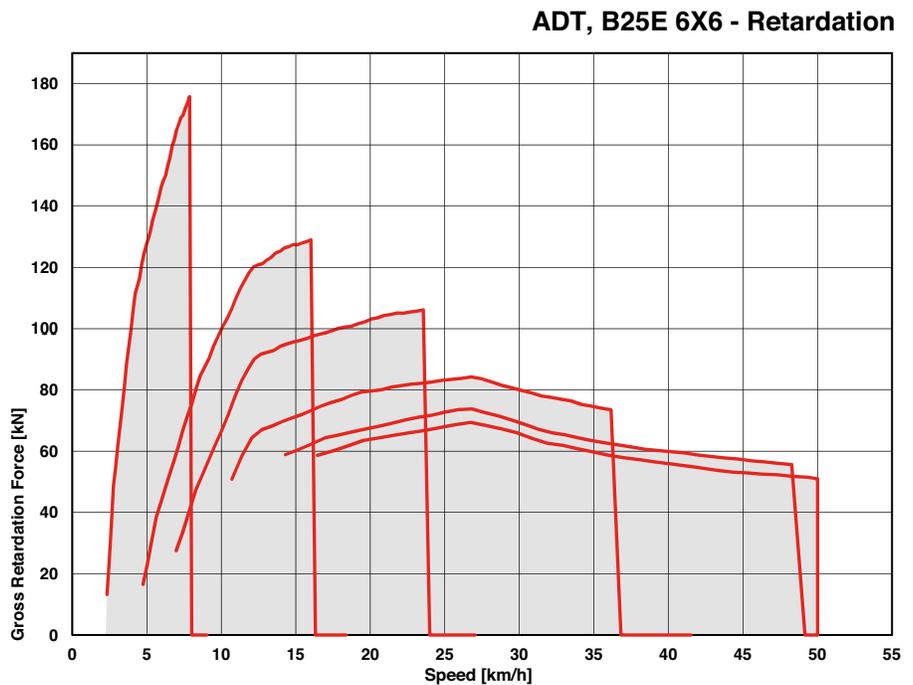
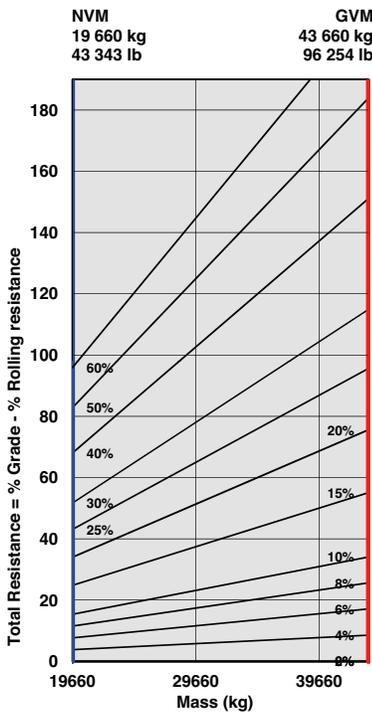
Gradeability/Rimpull

1. Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
2. From this intersection, move straight right across charts until line intersects rimpull curve.
3. Read down from this point to determine maximum speed attained at that tractive resistance.



Retardation

1. Determine retardation force required by finding intersection of vehicle mass line.
2. From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
3. Read down from this point to determine maximum speed.



B30E Articulated Dump Truck



ENGINE

Manufacturer
Mercedes Benz

Model
OM936LA

Configuration
Inline 6, turbocharged and intercooled

Maximum Net Power
348 hp (260 kW) at 1,800 rpm in accordance with UN ECE R120

Gross Torque
1,069 lbft (1,450 Nm) @ 1,200 - 1,600 rpm

Displacement
469 cu.in (7.7 liters)

Auxiliary Brake
Compression brake

Fuel Tank Capacity
79.78 US gal (302 liters)

AdBlue® Tank Capacity
8.2 US gal (31 L)

Certification
OM936LA meets EPA Tier 4 Final/ Stage V emissions regulations

TRANSMISSION

Manufacturer
Allison

Model
3400P ORS

Configuration
Fully automatic planetary transmission with integral retarder

Layout
Engine mounted

Gear Layout
Constant meshing planetary gears, clutch operated

Gears
6 Forward, 1 Reverse

Clutch Type
Hydraulically operated multi-disc

Control Type
Electronic

Torque Control
Hydrodynamic with lock-up in all gears

TRANSFER CASE

Manufacturer
Kessler

Series
W1400

Layout
Remote mounted

Gear Layout
Three in-line helical gears

Output Differential
Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.

AXLES

Manufacturer
Bell

Model
18T

Differential
High input limited slip differential with spiral bevel gears

Final Drive
Outboard heavy duty planetary on all axles

BRAKING SYSTEM

Service Brake
Dual circuit, full hydraulic actuation wet disc brakes on front, middle and rear axles. Wet brake oil is circulated through a filtration and cooling system.

Maximum brake force:
39,116 lbf (174 kN)

Park & Emergency
Spring applied, air released driveline mounted disc

Maximum brake force:
56,400 lbf (251 kN)

Auxiliary Brake
Jacobs Engine Brake®. Automatic retardation through electronic activation of wet brake system.

Total Retardation Power
Continuous: 449 hp (335 kW)
Maximum: 662 hp (494 kW)

WHEELS

Type
Radial Earthmover

Tire
23.5 R 25 (750/65 R 25 optional)

FRONT SUSPENSION

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts. Active dual springrate Comfort Ride suspension, including height control.

REAR SUSPENSION

Pivoting walking beams with laminated rubber suspension blocks. Optional passive dual-springrate Comfort Ride walking beam available.

HYDRAULIC SYSTEM

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump Type
Variable displacement load sensing piston

Flow
53 gal/min (202 L/min)

Pressure
310 Bar (4,500 psi)

Filter
5 microns

STEERING SYSTEM

Double acting cylinders, with ground-driven emergency steering pump

Lock to lock turns
4.1

Steering Angle
45°

DUMPING SYSTEM

Two double-acting, single stage, dump cylinders

Raise Time
12 s

Lowering Time
10 s

Tipping Angle
70° standard, or any lower angle programmable

PNEUMATIC SYSTEM

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions

System Pressure
117 psi (8.1 Bar)

ELECTRICAL SYSTEM

Voltage
24 V

Battery Type
Two AGM (Absorption Glass Mat) type

Battery Capacity
2 X 75 Ah

Alternator Rating
28V 100A

VEHICLE SPEEDS

	mph	km/h
1st	4	7
2nd	9	15
3rd	14	23
4th	22	35
5th	29	47
6th	31	50
R	4	7

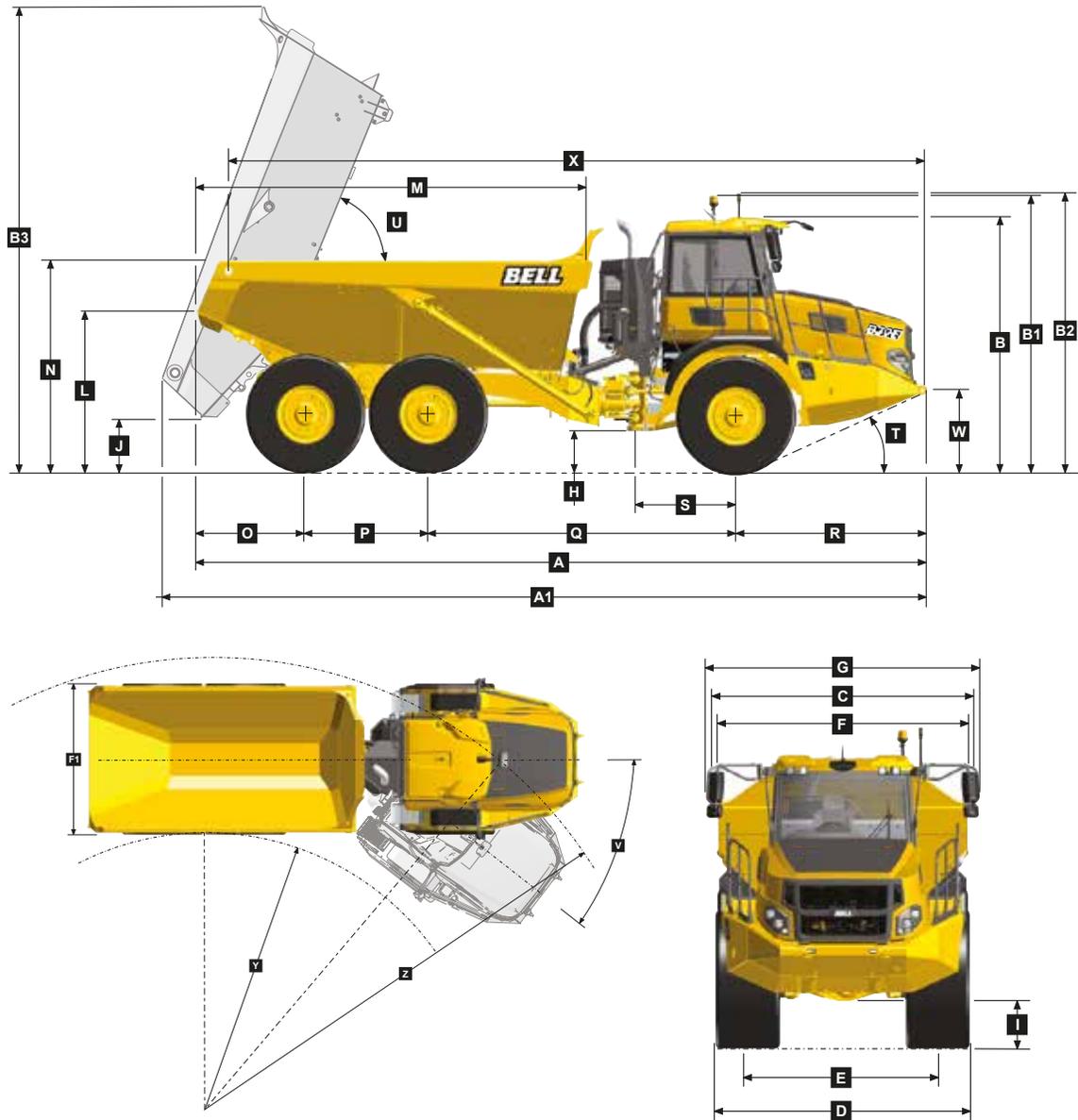
CAB

ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396

Load Capacity & Ground Pressure

OPERATING WEIGHTS		GROUND PRESSURE				LOAD CAPACITY		OPTION WEIGHTS	
UNLADEN	kg (lb)	LADEN				BODY	m³ (yd³)		
		No sinkage/Total Contact Area (as recommended by tyre manufacturer)		Calculation method used by competition					kg (lb)
Front	11,147 (24,575)					Struck Capacity	13,5 (17.6)	Bin liner	853 (1,881)
Middle	5,232 (11,535)					SAE 2:1 Capacity	17,5 (22.9)	Tailgate	785 (1,731)
Rear	4,776 (10,529)	23.5 R 25	kPa (Psi)	23.5 R 25	kPa (Psi)	SAE 1:1 Capacity	21 (27.5)	Wheelset 750/65R25	
Total	21,155 (46,639)	Front	298 (43.2)	Front	134 (19.4)	SAE 2:1 Capacity with Tailgate	18 (23.5)	(per vehicle) Add	642 (1,415)
LADEN		Mid/ Rear	405 (58.7)	Mid/ Rear	169 (24.5)			EXTRA WHEELSET	
Front	14,517 (32,005)							23.5 R 25	
Middle	17,547 (38,685)	750/65 R25		750/65 R25		Rated Payload	28,000 kg	(per vehicle) Add	544 (1,199)
Rear	17,091 (37,679)	Front	240 (34.8)	Front	111 (16.1)		(61,729 lbs)	750/65R25	
Total	49,155 (108,369)	Mid/ Rear	310 (45)	Mid/ Rear	143 (20.7)			(per vehicle) Add	656 (1,446)

Dimensions

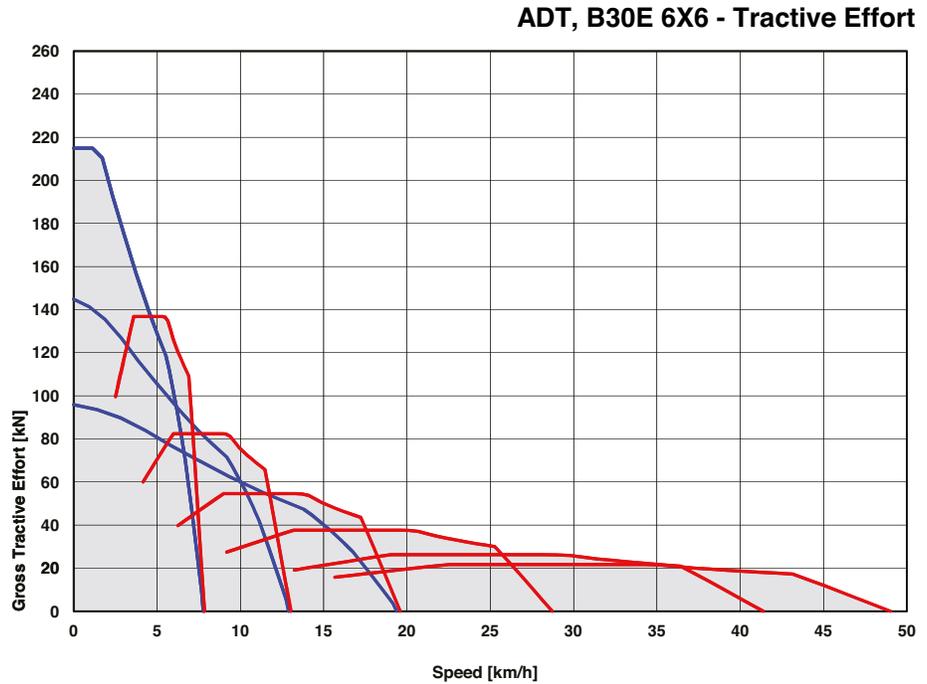
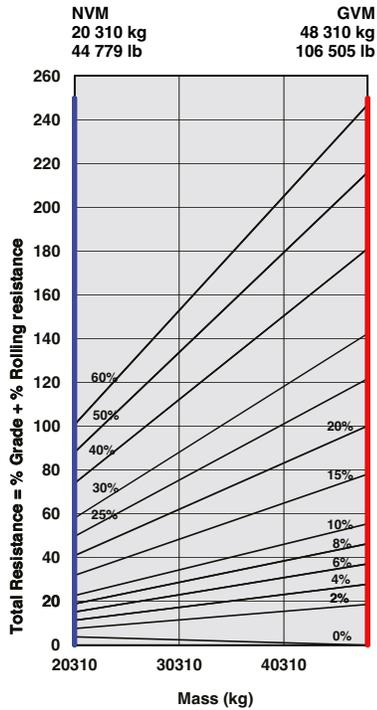


Machine Dimensions

A	Length - Transport Position w/o Tailgate	9 953 mm (32 ft. 7 in.)	J	Ground Clearance - Bin Fully Tipped	675 mm (26.57 in.)
A	Length - Transport Position with Tailgate	9 976 mm (32 ft. 9 in.)	L	Bin Lip Height - Transport Position	2 176 mm (7 ft. 1 in.)
A1	Length - Bin Fully Tipped	10 395 mm (34 ft. 1 in.)	M	Bin Length	5 294 mm (17 ft. 4 in.)
B	Height - Transport Position S5	3 426 mm (11 ft. 2 in.)	N	Load over Height	2 864 mm (9 ft. 4 in.)
B	Height - Transport Position S2	3 500 mm (11 ft. 6 in.)	O	Rear Axle Centre to Bin Rear	1 500 mm (4 ft. 11 in.)
B1	Height - Rotating Beacon	3 723 mm (12 ft. 3 in.)	P	Mid Axle Centre to Rear Axle Centre	1 670 mm (5 ft. 5 in.)
B2	Height - Load Light	3 748 mm (12 ft. 4 in.)	Q	Mid Axle Centre to Front Axle Centre	4 181 mm (13 ft. 8 in.)
B3	Bin Height - Fully Tipped	6 311 mm (20 ft. 8 in.)	R	Front Axle Centre to Machine Front	2 602 mm (8 ft. 6 in.)
C	Width over Mudguards	2 985 mm (9 ft. 9 in.)	S	Front Axle Centre to Artic Centre	1 362 mm (4 ft. 5 in.)
D	Width over Tyres - 23.5R25	2 940 mm (9 ft. 7 in.)	T	Approach Angle	25°
D1	Width over Tyres - 750/65 R25	2 998 mm (9 ft. 10 in.)	U	Maximum Bin Tip Angle	70°
E	Tyre Track Width - 23.5R25	2 356 mm (7 ft. 8 in.)	V	Maximum Articulation Angle	45°
E1	Tyre Track Width - 750/65 R25	2 260 mm (7 ft. 4 in.)	W	Front Tie Down Height	1 075 mm (3 ft. 6 in.)
F	Width over Bin	2 968 mm (9 ft. 8 in.)	X	Machine Lifting Centres	9 443 mm (30 ft. 11 in.)
F1	Width over Tailgate	3 268 mm (10 ft. 8 in.)	Y	Inner Turning Circle Radius - 23.5R25	4 110 mm (13 ft. 5 in.)
G	Width over Mirrors - Operating Position	3 260 mm (10 ft. 8 in.)	Y1	Inner Turning Circle Radius - 750/65 R25	4 081 mm (13 ft. 4 in.)
H	Ground Clearance - Artic	537 mm (21.14 in.)	Z	Outer Turning Circle Radius - 23.5R25	8 000 mm (26 ft. 2 in.)
I	Ground Clearance - Front Axle	488 mm (19.21 in.)	Z1	Outer Turning Circle Radius - 750/65 R25	8 029 mm (26 ft. 4 in.)

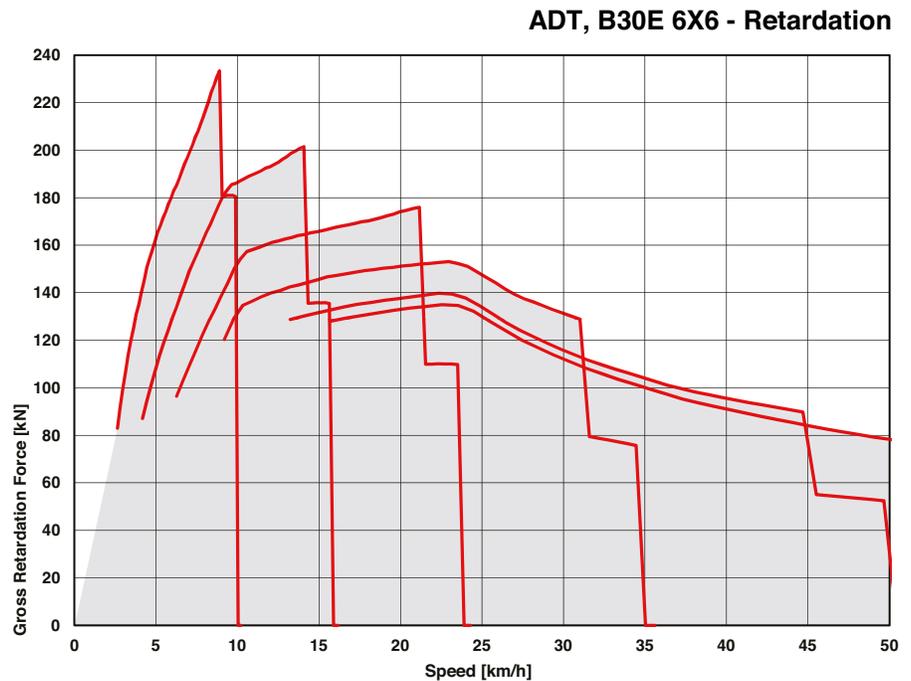
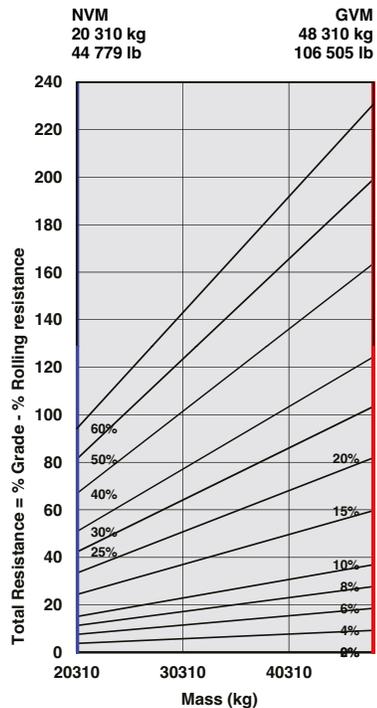
Gradeability/Rimpull

1. Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
2. From this intersection, move straight right across charts until line intersects rimpull curve.
3. Read down from this point to determine maximum speed attained at that tractive resistance.



Retardation

1. Determine retardation force required by finding intersection of vehicle mass line.
2. From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
3. Read down from this point to determine maximum speed.



B25E	B30E	
ENGINE		
●	●	Jacobs Engine Brake®
●	●	Dual element air cleaner with dust ejector valve
●	●	Precleaner with automatic dust scavenging
●	●	Water separator
●	●	Serpentine drive belt with automatic tensioner
●	●	Provision for fast fill
COOLING		
●	●	Crankshaft mounted electronically controlled viscous fan drive
●	●	Fan guard
PNEUMATIC SYSTEM		
●	●	Engine-mounted compressor
●	●	Air drier with heater
●	●	Integral unloader valve
ELECTRICAL SYSTEM		
●	●	Battery disconnect
●	●	Drive lights
●	●	Air horn
●	●	Reverse alarm
▲	▲	White noise reverse alarm
●	●	Rotating beacon
●	●	Pitch roll sensor
●	●	LED reverse lights
▲	▲	LED artic reverse light
▲	▲	Halogen artic reverse light
STEERING SYSTEM		
●	●	Bi-directional ground-driven secondary steering pump
CAB		
●	●	ROPS/FOPS certification
●	●	Tilt cab
●	●	Gas strut-supported door
●	●	I-Tip programmable dump-body tip settings
●	●	HVAC climate control system
●	●	AM/FM radio/CD player
●	●	Rear window guard
●	●	Wiper/washer with intermittent control
●	●	Tilt and telescoping steering wheel
●	●	Centre-mount air-suspension seat
▲	▲	LED work lights
●	●	Halogen work lights
▲	▲	Rotating beacon: seat belt installation
▲	▲	Remote engine and machine isolation
●	●	Remote battery jump start
●	●	Retractable 3 point seat belt
●	●	Heated seat
●	●	Foldaway trainer seat with retractable seat belt
●	●	Cab utility bin (removable)
●	●	12-volt power outlet

B25E	B30E	
CAB (continued)		
●	●	Cup holder
●	●	Cooled/heated lunch box
●	●	Electric adjustable and heated mirrors
●	●	Deluxe 10" color LCD: Speedometer / Fuel gauge / Transmission oil temperature gauge / Engine coolant temperature gauge / LED function/warning indicators and audible alarm / Transmission gear selection / Tachometer / Battery voltage / Hour meter / Odometer / Fuel consumption / Tip counter / Trip timer / Trip distance / Metric/English units / Service codes/diagnostics
●	●	Backlit sealed switch module functions with: Wiper control / Lights / Heated mirrors / Retarding aggressiveness / Transfer case differential lock / Transmission gear hold / Dump-body tip limit / Automatic dump-body tip settings / Airconditioner/Heater controls / Preselected Speed Control
DUMP BODY		
●	●	Dump body mechanical locks (x2). Partially up and fully up
▲	▲	Body liner
▲	▲	Tailgate
▲	▲	Body heater
▲	▲	Less dump body and cylinders
▲	▲	Triangular bin caps
OTHER		
●	●	Automatic Traction Control (ATC)
●	●	Wet disc brakes B30E
●	●	Dry disc brakes B25E
●	●	23.5R25 Radial Earthmover tires
▲	▲	750/65R25 Radial Earthmover tires
●	●	Remote grease banks
▲	▲	Automatic greasing
●	●	Onboard weighing
▲	▲	Load lights: stack
●	●	Comfort ride suspension (Front)
▲	▲	Comfort ride suspension (Rear)
▲	▲	Reverse camera
▲	▲	Hand rails
●	●	Cab peak
▲	▲	High pressure hydraulic filter
▲	▲	Fuel heater
●	●	Belly cover
●	●	Cross member cover
▲	▲	Remote transmission filters
●	●	Fleetm@tic® Classic Package for 5 years
●	●	Electronic hood opening
▲	▲	Engine oil quick drain connector

All dimensions are shown in millimeters, unless otherwise stated between brackets. Under our policy of continuous improvement, we reserve the right to change technical data and design without prior notice. Photographs featured in this brochure may include optional equipment. Blu@vantage™ is a trademark of Bell Equipment Co. (PTY) Ltd AdBlue® is a registered trademark of VDA



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